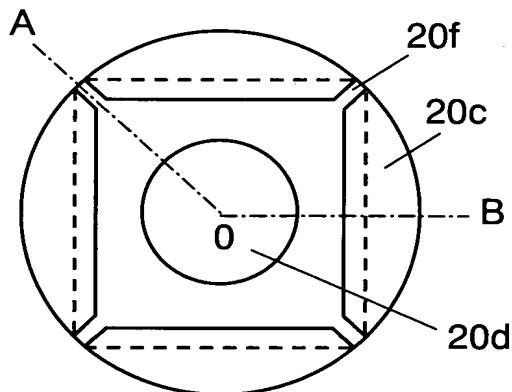
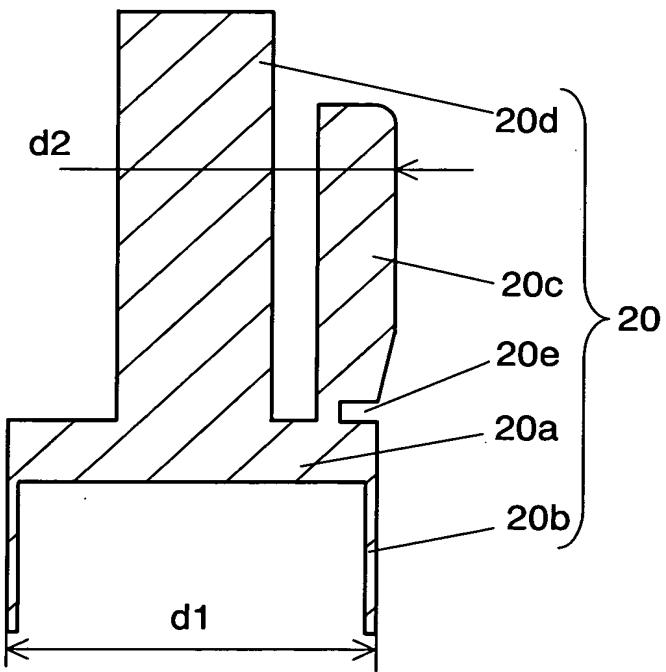
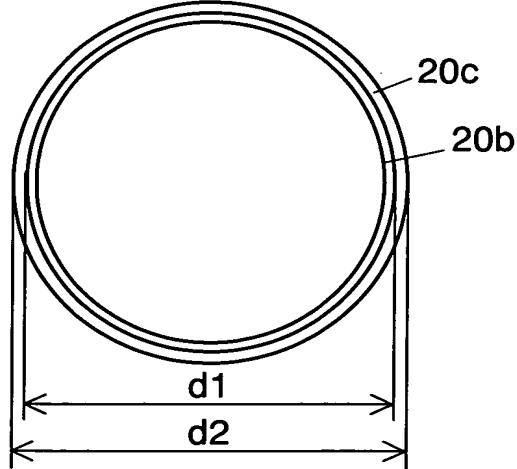
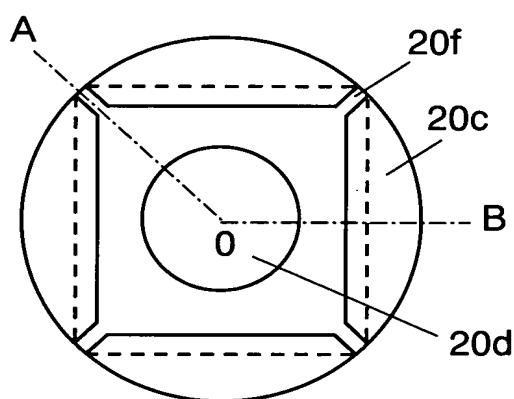
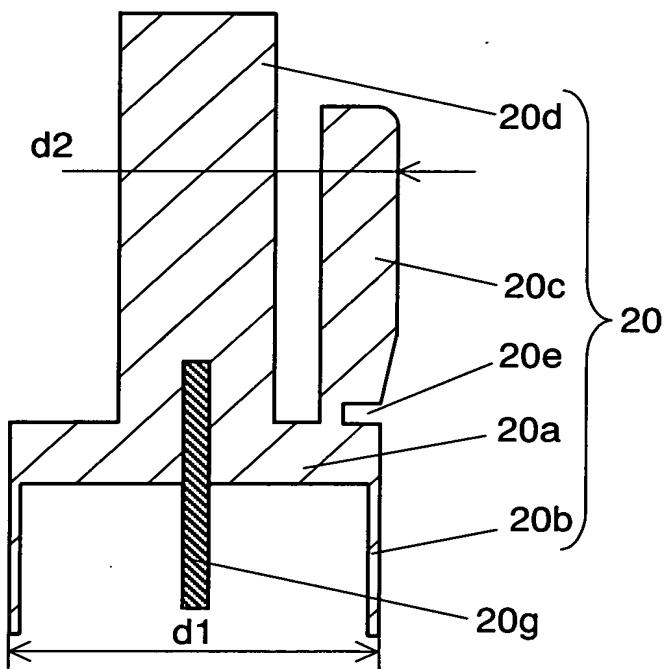
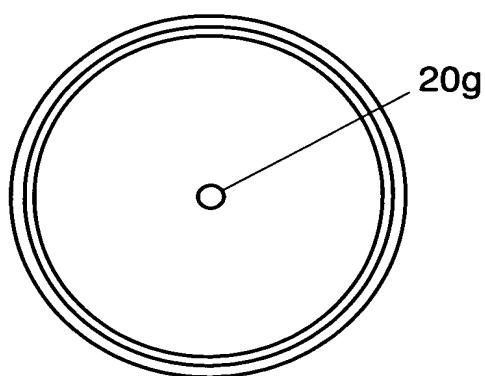


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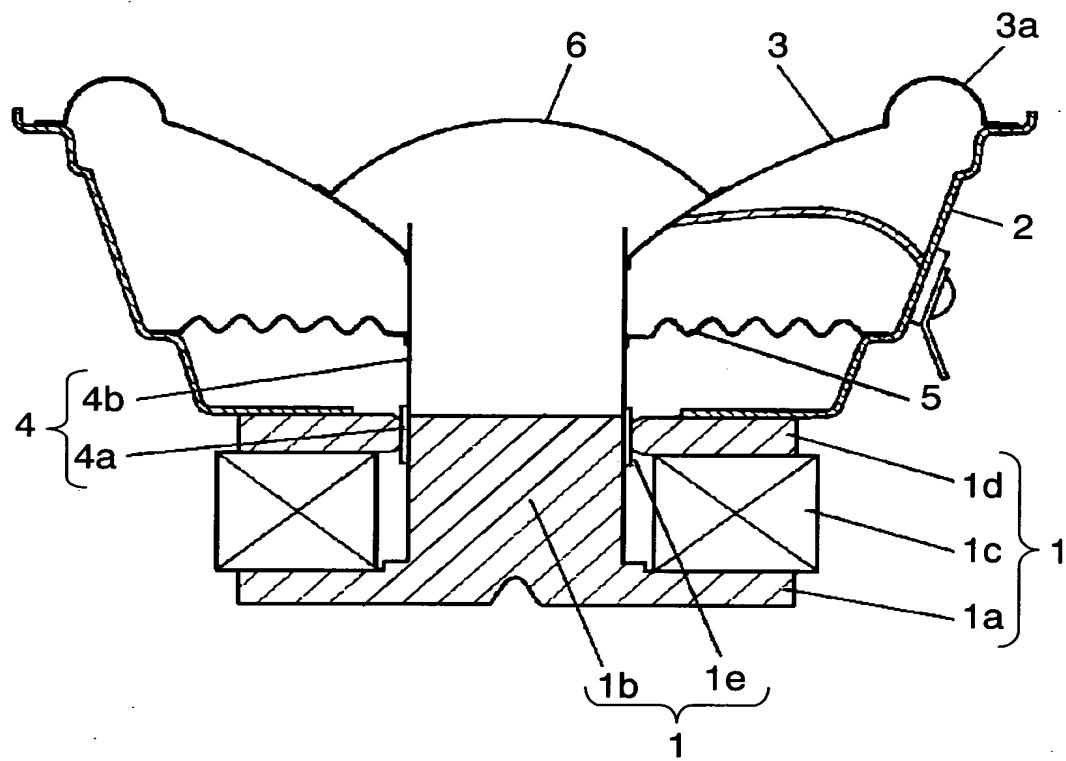
FIG. 1A**FIG. 1B****FIG. 1C**

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FIG. 2A**FIG. 2B****FIG. 2C**

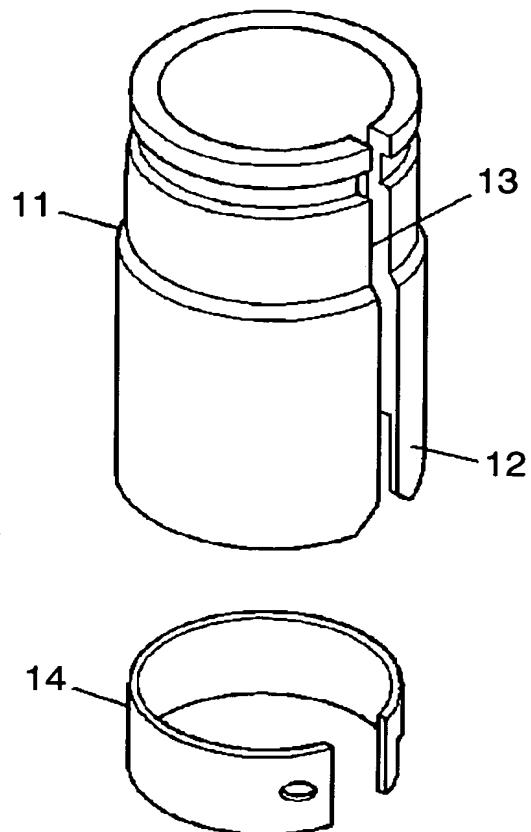
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FIG. 3



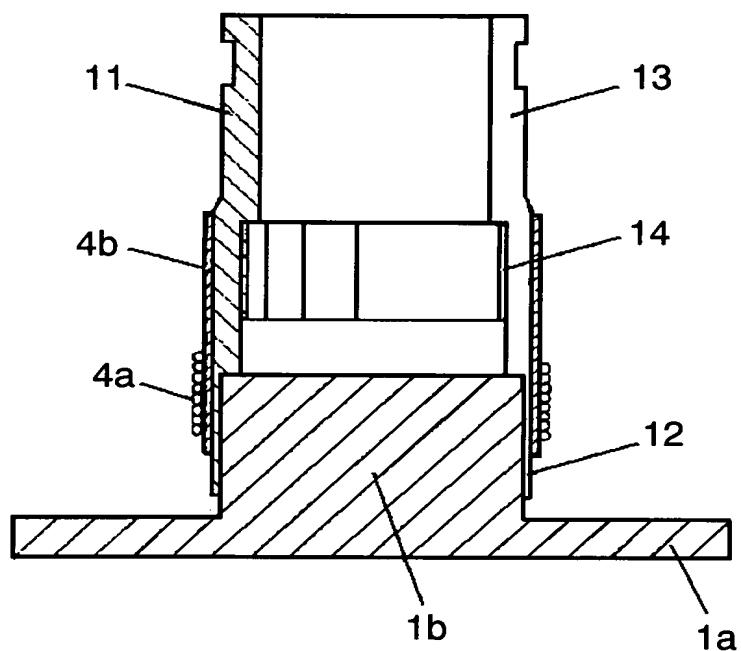
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FIG. 4



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FIG. 5



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Reference numerals in the drawings

- 1 Magnetic circuit
- 1a Lower plate
- 1b Center pole
- 1e Magnetic gap
- 2 Frame
- 3 Diaphragm
- 20 Voice coil insertion jig
- 20a Base
- 20b Insertion part
- 20c Moving piece
- 20d Central boss
- 20e, 20f Slit
- 20g Center pin